

MODEL: HYD05

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HYDRAULIC TRAINER KIT WITH PLC INTERFACE





FEATURES

- Compact, comprehensive, sturdy design
- Smooth and silent operation
- Study of Hydraulic Circuits

DESCRIPTION

Electro-hydraulics is widely used in all industries for a variety of applications. The combination of electrical controls and hydraulics is very effective in automation.

This trainer demonstrates construction and working of basic as well as advanced hydraulic components and helps the students in the designing and building of basic and advanced electro-hydraulic circuits and its control. Students can make a hydraulic circuit, write Programmable Logic Controller (PLC) software (Ladder Diagram) and check its execution. Numerous circuits can be created since QRC and flexible hoses are provided. Optionally, the PLC can be programmed through PC. Optionally, sliding arrangement for in-use component mounting can be provided along with component storage facility.

INSTRUCTION MANUAL

Self -explanatory operating manuals are provided with each system. Detailed theory as well as practical exercises is also included in the manual.



LIST OF EXPERIMENT

Fundamental Principles Of	To study Ladder logic programming	Transmission and	Study of force pressure area &
Hydraulics	of PLC	conditioning of oil	volume relationship
Application Of Hydraulics	Study of meter-in and meter-out	Study of advanced control	Study of direction control valve
	circuits	circuits	
Study Of Symbols, Schematic	Control of Double Acting Cylinder	Control of Solenoid	Building of simple hydraulic
Diagrams And Standards	using PLC	operated valves using PLC	circuits
Study of sources of hydraulic	Study of speed and feed circuits	Study of safety aspects in	Study of flow control
power		hydraulic circuits	
Study of pressure	Study the Electro-hydraulic circuits		Study of hydraulic actuators
measurement & control	using PLC programs		

^{*}List of experiment may vary depending on model selected. Some of the experiments are theoretical only

COMPONENTS

COMPONENTS		COMPONENTS	QTY
4/3 way Double Solenoid Operated Valve		4/2 Way Solenoid Operated Spring Return Valve	1
4/3 Hand-lever operated Valve, Centre P to T connection		4/2 Way Valve hand Lever Operated Spring Return	1
Non Return Valve		Oil Collection tray	1
Unidirectional Flow Control Valve	1	Bi-directional Flow Control Valve	1
Double Acting Cylinder	4	I/O Card	1
Relay Card	1	Proximity Switch, Electrical	2
Pressure Switch	1	Patch Chords	1 Set
Manifold Block	2	Pressure Gauge	1
Power Supply	1	Hydraulic hoses with quick release couplings	1 set
Hydraulic power pack	1	Frame Structure	1
Programmab <mark>le Logic C</mark> ontroller (PLC)	1		

OPTIONAL ADDITIONAL

- Hydraulic Motor Bi-directional
- Interface card to interface physical components with the software.
- IBM Compatible PC
- $\bullet\,$ PC operation of the trainer along with PLC operation
- Cut section components
- $\bullet \ \ Transparent \ hydraulic \ components$
- Simulation software Magnetic SymbolsPressure sensor transducer
- HMI

SERVICES REQUIRED

1. Electric supply

MODELS

Model No.	Dimension	Weight
HYD05-P: Component mounting fixed type. No storage facility	1000 (W) X 600 (B) X 1200 (H)	300 Kg
HYD05-Q: Sliding type component mounting. No storage facility. Table top model.	1000 (W) X 800 (B) X 900 (H)	300 Kg
HYD05-R: Sliding type component mounting. With storage facility & with table	1000 (W) X 800 (B) X 1700 (H)	300 Kg
HYD05-S: Flexible type component mounting. With storage facility and with table	1000 (W) X 800 (B) X 1700 (H)	300 Kg

NiYo Engineers

Unit 1B, Devgiri Industrial Estate, S. No. 17/1B Plot No. 14, Kothrud, Pune 411 029 INDIA Tel-91 20 25465004, 2546 8051, 2546 7296 Telefax - 91 20 2546 8051 e-mail- sales@niyoindia.com Web: www.niyoindia.com

